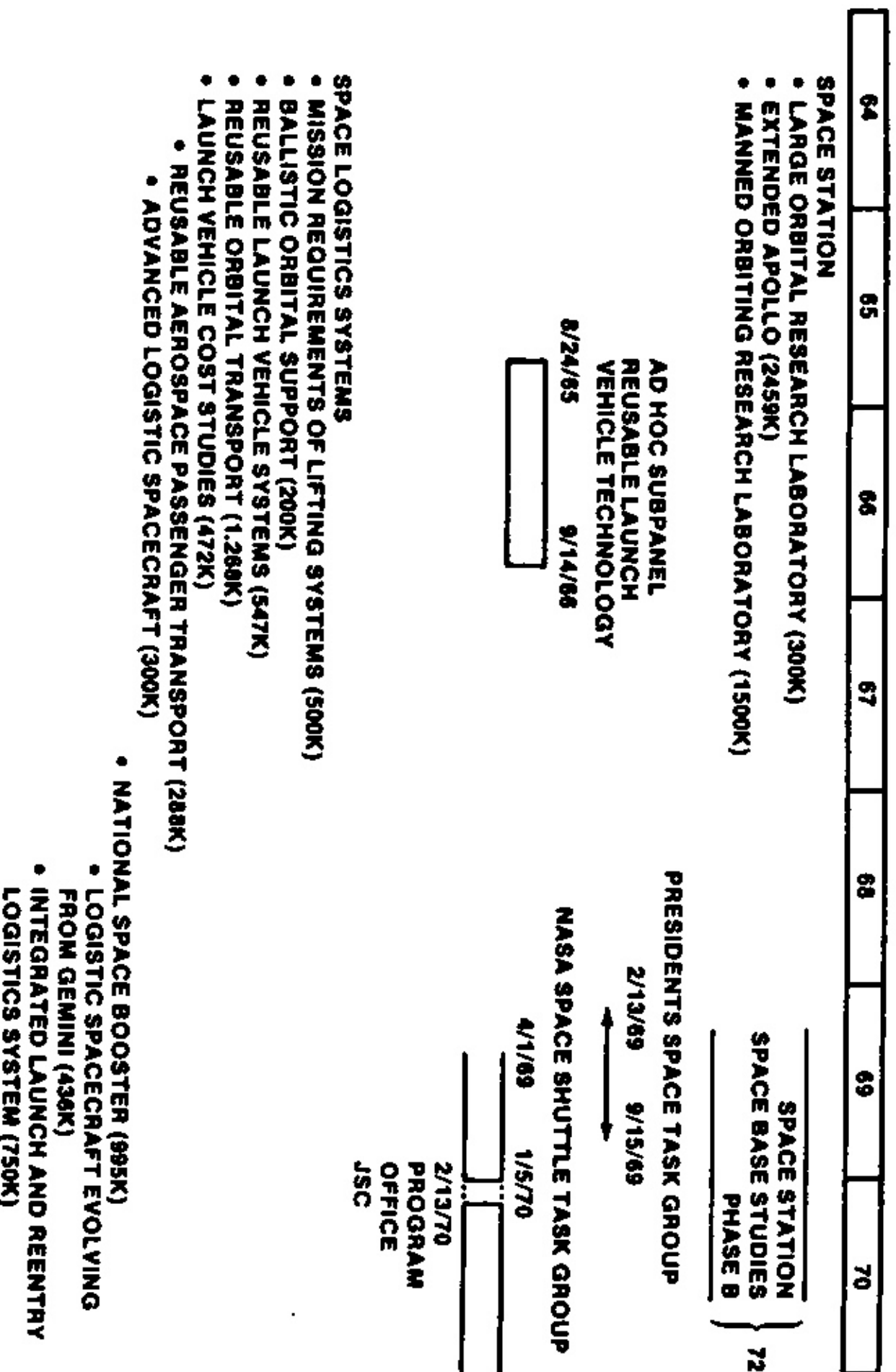




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Shuttle Precursor Activity

Figure 1



Shuttle Precursor Activity

Figure 2

STUDY CONCLUSIONS

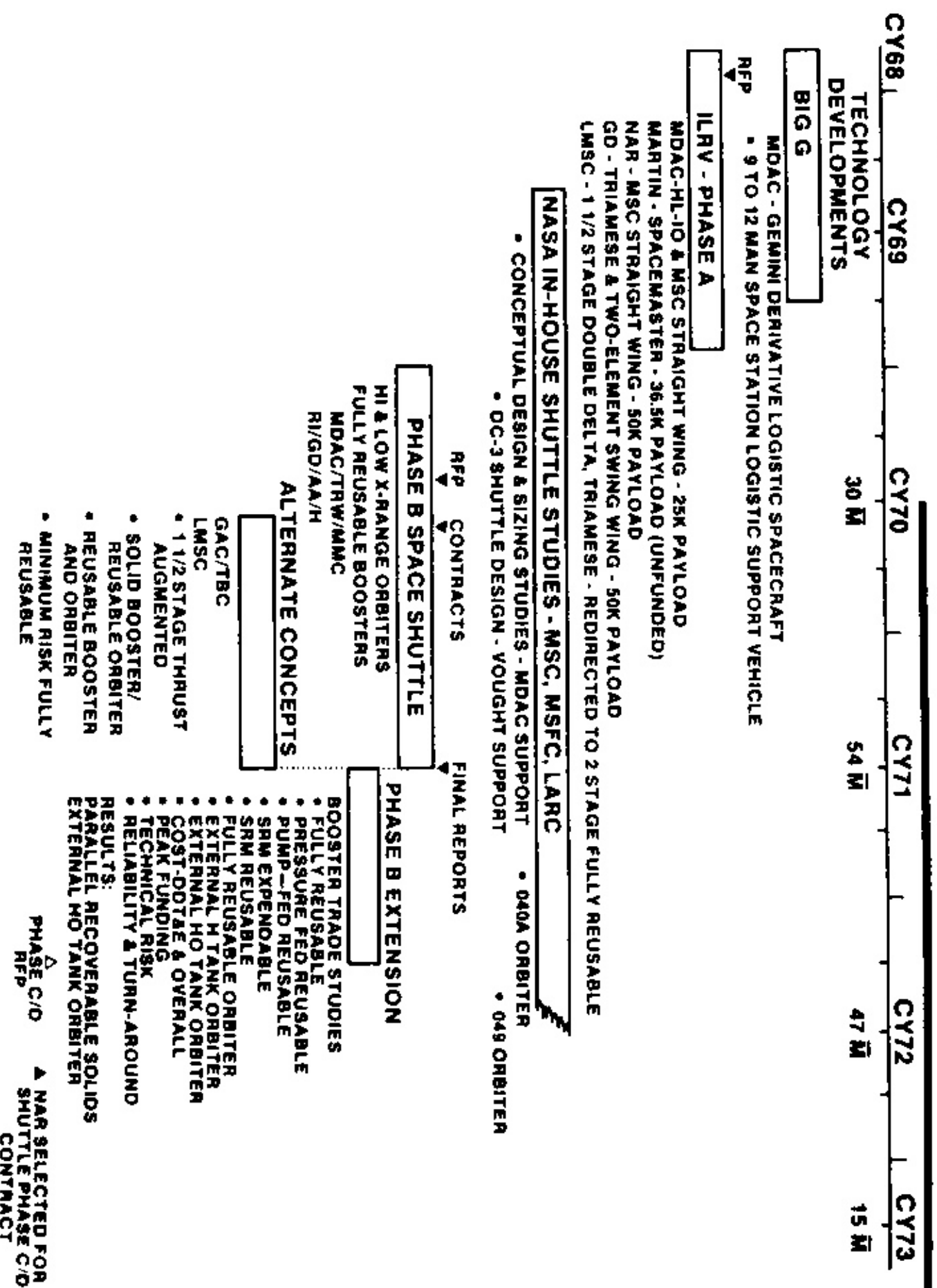
- LATERAL RANGE CAPABILITY REDUCES OPERATIONS COSTS
- ABORT SURVIVABILITY CONSIDERATIONS MORE DIFFICULT FOR HIGH L/D CONFIGURATIONS
- HIGH L/D WEIGHT PENALTIES RELATIVE TO BALLISTIC CONFIGURATION DIMINISH WITH INCREASED CREW AND PAYLOAD SIZE
- LAND LANDING FOR BALLISTIC SYSTEMS — GLIDING PARACHUTES (L/D >2.0) IS FEASIBLE
- TWO STAGE FULLY REUSABLE 'AIR TRANSPORT' TYPE SYSTEMS HAVE VERY HIGH DDT&E COST, HIGH DEVELOPMENT RISK, SIGNIFICANT TECHNOLOGY GAPS
 - OPERATIONS COSTS HIGHLY SENSITIVE TO REFURBISHMENT
 - HIGH ANNUAL LAUNCH RATES REQUIRED TO AMORTIZE DDT&E
 - VERTICAL TAKE OFF MOST EFFICIENT; LEAST COSTLY
 - COST OF OWNERSHIP SENSITIVE TO FLIGHT RATE, DEGREE OF REFURBISHMENT



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Shuttle Definition Activity

Figure 3



Shuttle Definition Activity External Tank

Figure 4

PRO

- CONCERN AS TO VERIFICATION OF INTERNAL TANKS FLIGHT TO FLIGHT: INSULATION INTEGRITY, LEAKAGE
- CONCERN AS TO INERTING OF INTERNAL H₂ TANKS FOR ENTRY
- CONCERN AS TO DELTA PRESSURE ON ENTRY
- OVERALL REDUCTION IN ORBITER SIZE AND EXPECTATION OF LOWER DEVELOPMENT COST/RISK
- COMBINED LH₂ — LO₂ TANK REDUCED c.g., ASCENT EXCURSIONS
- TANK STRUCTURE RELATIVELY SIMPLE AND EFFICIENT
- TANK 'STRETCH' OPTION TO OFFSET INERT WEIGHT GROWTH OR LOW THRUST PERFORMANCE

CON

- EXPENDED UNIT EACH FLIGHT ADDED TO OPERATIONS COST
- ENVIRONMENTAL CONSTRAINTS — CONCERNS RELATIVE TO DISPOSITION

Shuttle Definition Activity

Figure 5

- **TWO STAGE FULLY REUSEABLE**
 - **COMPLEX MISSION PROFILE**
 - **BOOSTER LARGE ROCKET SYSTEM**
LARGE AIRCRAFT SYSTEM
 - **ORBITER SMALLER VERSION OF SAME BASIC SYSTEMS**
- **COMPLEXITY**
 - **HIGH COST**
 - **MULTIPLE CONCURRENT DEVELOPMENTS**
 - **NUMEROUS TECHNOLOGY RISKS**
- **LESS COMPLEX EXTERNAL TANK ORBITER**
 - **SERIES BURN**
 - **PUMP FED BOOSTER**
 - **PRESSURE FED BOOSTER**
 - **SOLID ROCKET MOTOR BOOSTER**
 - **PARALLEL BURN**
 - **PUMP FED AUGMENTATION**
 - **PRESSURE FED AUGMENTATION**
 - **SOLID ROCKET MOTOR AUGMENTATION**

- **ENGINE SELECTION**
 - **F-1 — KEROSENE/LOX** — **APOLLO DERIVATIVE**
 - **J-2S — CRYOGENIC LOX/H₂** — **APOLLO DERIVATIVE**
 - **SSME — CRYOGENIC LOX/H₂** — **NEW ENGINE DEVELOPMENT**
- **HIGH IMPULSE, HIGH THRUST LEVEL REDUCED OVERALL SYSTEM SIZE AND COMPLEXITY**
 - **REDUCED NUMBER OF ENGINES**
 - **REDUCED GROSS LIFT-OFF PROPELLANT**
 - **NEW DESIGN MADE REUSEABILITY EASIER TO IMPLEMENT**
 - **THROTTLING NOT AVAILABLE AND DESIRED**
 - **DIGITAL CONTROLLER — CLOSED LOOP FOR DEVELOPMENT AND PRECISION CONTROL**
- **THRUST LEVEL — 470 VS 350 IS A CHOICE OF THREE VS FOUR ENGINES FOR THE ORBITER**

PAYLOAD BAY SIZING

15 x 60 — 14 x 45

- **PAYLOAD WEIGHT ACCOMMODATION MORE SIGNIFICANT THAN VOLUME ACCOMMODATION**
- **SHORTER PAYLOAD BAYS MAKE ORBITER BALANCE DIFFICULT (SMALLER REDUCED THRUST ENGINE OR LONGER PAYLOAD BAY)**
- **REDUCTION IN PAYLOAD BAY LENGTH HAD SMALL EFFECT ON INERT OR GROSS WEIGHT**
- **LARGER VOLUMES ACCOMMODATE MULTIPLE PAYLOAD AGGREGATION MORE EFFICIENTLY**

SHUTTLE DEFINITION ACTIVITY

BALLISTIC RECOVERY BOOSTERS

- **SERIES BURN**
 - **LARGE BOOSTER — RECOVERY IS DIFFICULT**
 - **MULTIPLE ENGINES AND COMPLEXITY, RELIABILITY ISSUES**
 - **BOOSTER-ORBITER SEPARATION SIMPLE**
 - **SERIES STAGING EFFICIENCY**
 - **ORBITER ENGINE IGNITION AT STAGING**
- **PARALLEL BURN**
 - **ALL ENGINES RUNNING AT LIFT-OFF**
 - **EXPLOITS SSME PERFORMANCE**
 - **LIQUID (PUMP OR PRESSURE FED)**
 - **SMALLER BOOSTERS — EASIER RECOVERY**
 - **LOWER GROSS LIFT-OFF WEIGHT**
 - **BOOSTER SEPARATION COMPLEXITY**
 - **REFURBISHMENT COMPLEXITY**
 - **SOLID ROCKET MOTORS**
 - **SMALLEST BOOSTER — EASIEST RECOVERY**
 - **LOWEST GROSS WEIGHT**
 - **BOOSTER SEPARATION COMPLEX**
 - **SIMPLEST SYSTEM TO REFURBISH**
 - **HIGH RELIABILITY**
 - **ENVIRONMENTAL CONCERNS**

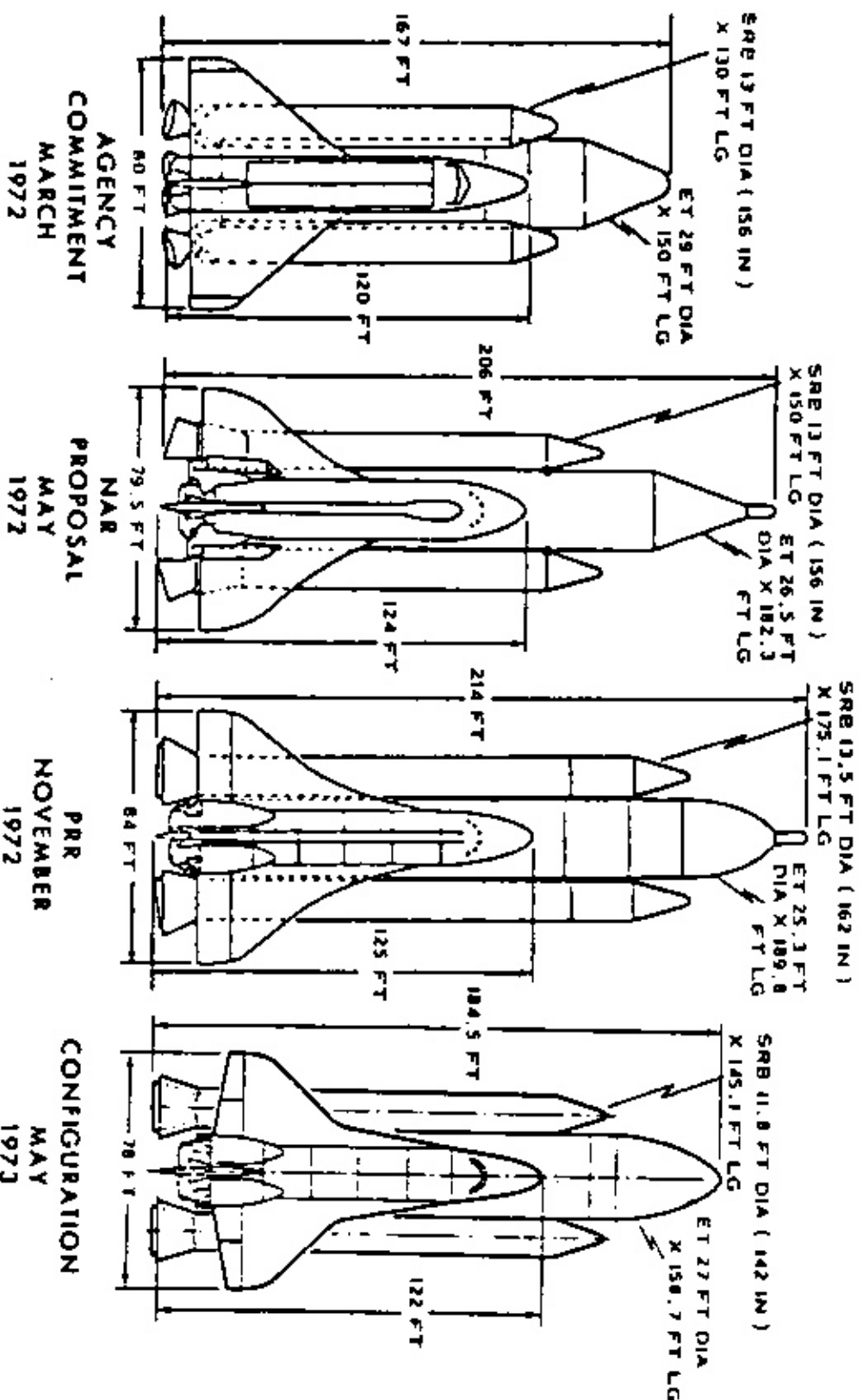
SHUTTLE SYSTEMS DESIGN EVOLUTION

1972 - 1973

ORBITER SYSTEMS INTEGRATION OFFICE

PHILIP M. DEANS

9-18-84



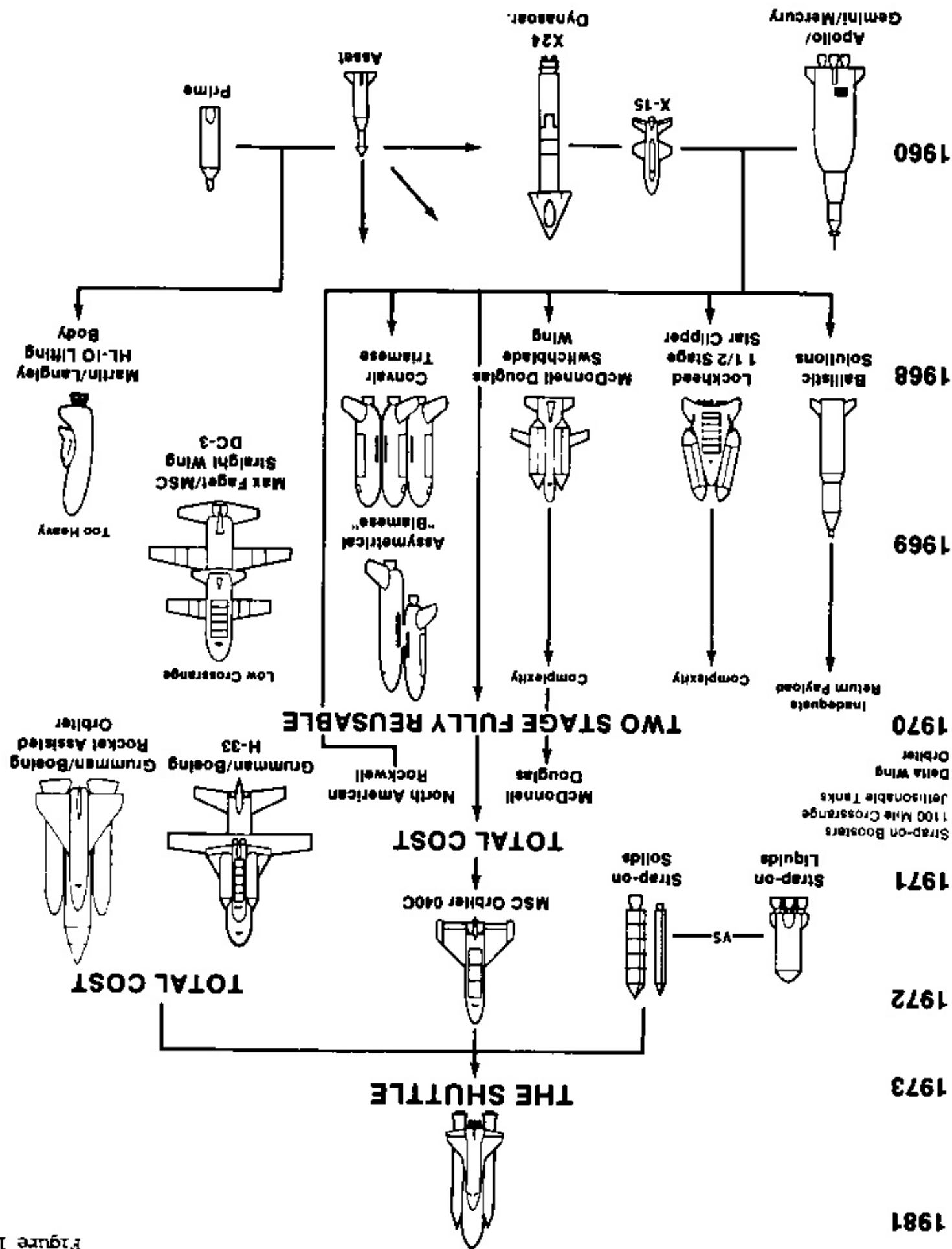


Figure 11

PHASE B/B Shuttle Family Tree

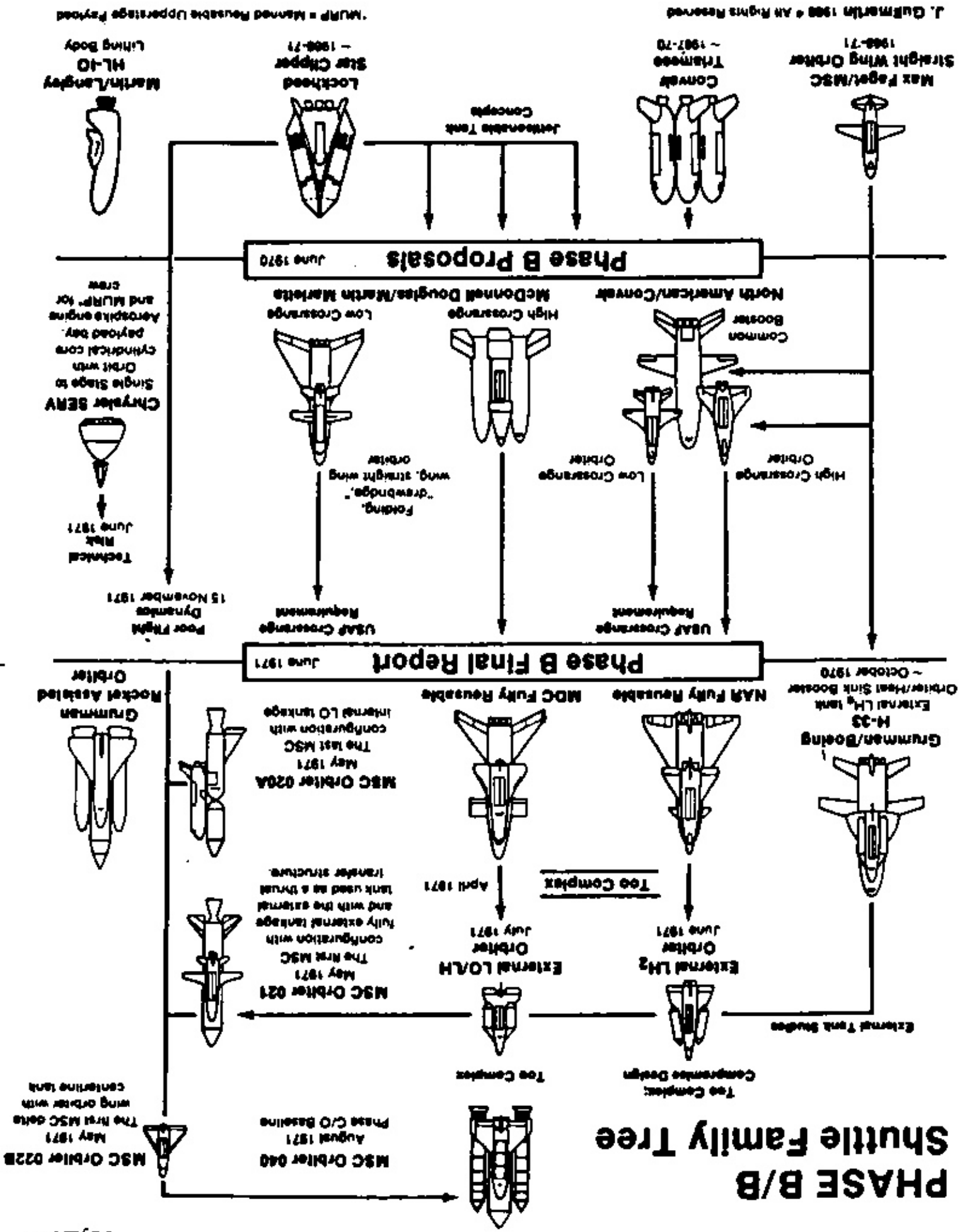
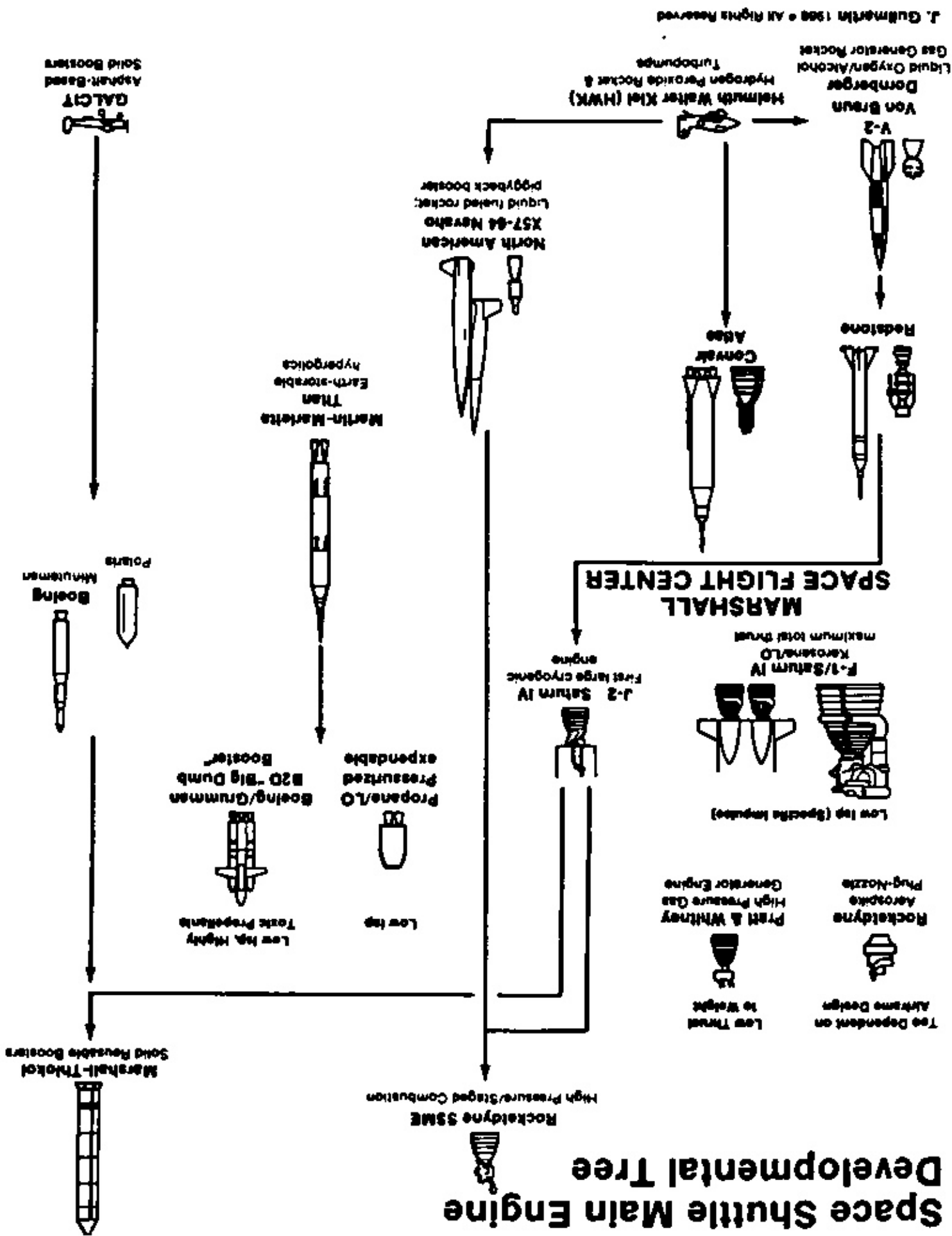


Figure 12

Space Shuttle Main Engine Developmental Tree



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